



Bureau of Research, Testing and Consultation (BRTC)
Department of Civil Engineering
Chittagong University of Engineering & Technology (CUET)
Chattogram-4349, Bangladesh

TEST REPORT

Memo No. : BRTC/TEST/CE/2022/047
Supplier : Sub-Divisional Engineer, PWD Sub-Division-4, Rahmatganj, Chattogram
Ref. No. : 25.36.1500.112.18.2021/1881
Name of the Test : Deformed M.S. Rebar Test
Location : Construction of Beat Office with earth work boundary wall approach road small culvert etc. at Raozan
Sample : Sealed
Date: 05/01/2022
Date: 27/12/2021

Nominal Dia. (mm)	Frog Mark	Actual Dia. (mm)	Av. Actual Dia. (mm)	Yield Strength (MPa), YS	Avg. Yield Strength (MPa)	Ultimate Strength (MPa), US	Avg. Ultimate Strength (MPa)	US/YS	Elongation (%)	Avg. Elongation (%)	Unit Weight (kg/m)	Avg. Unit Weight (kg/m)	Bend*	Rebend*
10	GPH B500CWR	10.00	10.00	560.5	---	649.7	---	1.16	16.26	---	0.604	0.60	S	S
		10.00		546.9		636.0		1.16	15.76		0.605			
		10.01		---		---		---	---		0.605			
		---		---		---		---	---		---			
12	GPH B500CWR	11.88	11.90	531.7	---	639.9	---	1.20	22.17	---	0.853	0.86	S	S
		11.90		521.4		638.3		1.22	19.21		0.855			
		11.91		---		---		---	---		0.858			
		---		---		---		---	---		---			
16	GPH B500CWR	16.01	15.98	546.5	---	645.9	---	1.18	23.15	---	1.564	1.56	S	S
		15.99		542.8		642.4		1.18	20.69		1.560			
		15.94		---		---		---	---		1.552			
		---		---		---		---	---		---			
---	0	---	---	---	---	---	---	---	---	---	---	---	---	---
		---		---		---		---	---		---			
		---		---		---		---	---		---			
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Explanatory Notes: 1MPa = 145.048 psi, S=Satisfactory, U=Unsatisfactory; *: As per IS 1786-2008

ASTM A615-16 Weight requirements & nominal area of bars (Table A1.1)

Nominal Dia. mm	10	12	16	20	22	25	28	32	36	40	50	60
Nominal Area, sq mm	79	113	201	314	380	491	616	804	1018	1257	1963	2827
Nominal Weight, kg/m	0.617	0.888	1.578	2.466	2.984	3.853	4.834	6.313	7.99	9.865	15.41	22.2

ASTM A 615M-16 Tensile Requirements for Common Steel Grades

	Grade 60 (420)	Grade 75 (520)	Grade 80 (550)
Tensile strength min. MPa (psi)	620 (90000)	690 (100000)	725 (105000)
Yield strength, min. MPa (psi)	420 (60000)	520 (75000)	550 (80000)
Elongation in 200 mm (8 in.), min %			

- Measured unit weight shall not be less than 94% of the nominal weight
- Area & weight of 22 mm dia bar is derived based on principle followed for other sizes in Table A1.1
- Actual dia & US/YS ratio are provided for informative purpose only.
- These are not requirements of ASTM A615M-16



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10,12,16,20 7
25,22 7
28,32,36,40,50,60 7
7 6

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Client: Engr. Md. Delwar Hossain

Client's Reference: Nil; Date 05 December 2021

Date: 06 January 2022

Head - R&D

BRTC Reference: 1102-50196/MME/2021-22; Date 27 December 2021

MME No: 0605(a)/2021-22

GPH Ispat Limited
Crown Chamber
325, Asadgonj
Chittagong-4000

Sample Condition: Not Sealed



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TEST OF DEFORMED M.S. REBAR (Test Method BDS ISO 6935-2 2016)

Prog Mark/ Identification	No Sample	Bar Designation / Nominal Diameter, d	Actual Diameter	Mass per Unit Length	Average Unit Weight	Upper Yield Load	Upper Yield Strength, R _{eh}	Average Upper Yield Strength	Tensile Load	Tensile Strength, R _m	Average Tensile Strength	R _m / R _{eh}	Elongation after Fracture (ϵ_L , %)	Average Elongation after Fracture, A	Elongation at Maximum Force, A _m	Remark	Rebend Test
		mm	mm	kg/m	kg/m	kN	MPa	MPa (psi)	kN	MPa	MPa (psi)		%	%	%	(Separate Sample)	(Separate Sample)
GPH B500 CWR 8	1	8	7.98	0.392		28.41	565		33.94	675		1.19	28		13	Satisfactory	Satisfactory
	2	8	7.97	0.392	0.391	28.80	573	563	34.72	691	678	1.21	28		13	Satisfactory	Satisfactory
	3	8	7.96	0.390		27.68	551	(181500)	33.59	668	(98500)	1.21	20	25	13	Satisfactory	Satisfactory

Weight Requirements and Nominal Cross-Sectional Area for Steel Rebar (as per BDS ISO 6935-2 2016 Table 2)

Bar Designation Number/Nominal Bar Diameter, mm	6	8	10	12	16	20	25	28	32	40
Nominal Mass per Unit Length, kg/m	0.222	0.395	0.617	0.888	1.58	2.47	3.85	4.81	6.31	9.86
Permissible Variation of Nominal Mass per Unit Length, %	±8	±8	±6	±6	±5	±5	±4	±4	±4	±4
Nominal Cross-Sectional Area, mm ²	28.3	50.3	78.5	113	201	314	491	616	804	1257

Minimum Tensile Requirements for Steel Rebar (as per BDS ISO 6935-2 2016 Table 6)

Steel Grade	Upper Yield Strength		Ductility Properties			
	R _m	R _{eH} /R _s	A	A _g	A _g	A _g
	MPa		%	%	%	%
B400C-N / B400C-WR	Minimum 400	Maximum	Minimum 14	Maximum 14	7	
B500C-N / B500C-WR	Minimum 500	Maximum	Minimum 14	Maximum 14	7	
B420CWR	420	1.3 x R _m (min.)	16	16	8	
B500WR	500		13	13		

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Client: Engr. Md. Delwar Hossain

Clients Reference: Nil, Date 05 December 2021

Date: 06 January 2022

Head - R&D

BRIC Reference: 1102-50196/MME/2021-22; Date 27 December 2021

MME No: 0605(b)/2021-22

Crown Chamber

Sample Condition: Not Sealed

325, Asadgari

Chilagong 4000

TEST OF DEFORMED M.S. REBAR (Test Method BDS ISO 6935-2 2016)



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Prog Mark/ Identification	No. of Sample	Bar Designation / Nominal Diameter	Actual Diameter	Mass per Unit Length	Average Unit Weight	Upper Yield Load	Upper Yield Strength, ReL	Average Upper Yield Strength	Tensile Load	Tensile Strength, Rm	Average Tensile Strength	Rm/Rel	Elongation after Fracture (G.L. sd)	Average Elongation after Fracture, A	Elongation at Maximum Force, Ag	Dend Test	Rebend Test
GPII B500 CWR 10	1	10	10.03	0.620		45.57	580	578	54.02	688	686	1.19	22		13	Satisfactory	Satisfactory
	2	10	10.01	0.618	0.619	45.67	581	(84000)	53.96	687	(99500)	1.18	22	22	13	Satisfactory	Satisfactory
	3	10	10.01	0.618		44.89	572		53.63	683		1.19	22		12	Satisfactory	Satisfactory

Weight Requirements and Nominal Cross-Sectional Area for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 2)

Bar Designation Number/Nominal Size	6	8	10	12	16	20	25	28	32	40
Nominal Diameter, mm	6	8	10	12	16	20	25	28	32	40
Nominal Mass per Unit Length, kg/m	0.222	0.345	0.617	0.888	1.58	2.47	3.45	4.84	6.31	9.86
Permissible Variation of Nominal Mass per Unit Length, %	±8	±8	±6	±6	±5	±5	±4	±4	±4	±4
Nominal Cross-Sectional Area, mm²	28.3	50.3	78.5	113	201	314	491	616	804	1257

Minimum Tensile Requirements for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 6)

Steel Grade	Upper Yield Strength		Ductility Properties			
	Rm, MPa	Rm/Rel	A, %	Rel, %	Ag, %	Rel, %
B400C-R / B400CWR	Minimum 400	Maximum	Minimum 14	Maximum	7	Minimum
B500C-R / B500CWR	400	1.15	14		7	
B400DWR	400		17			
B420DWR	420	1.25	16			
B500DWR	500		13		8	

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Client's Reference: Nil; Date 05 December 2021
BRTC Reference: 1102-50196/MME/2021-22; Date 27 December 2021
Sample Condition: Not Sealed
MME No: 0605(c)/2021-22

Date: 06 January 2022



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TEST OF DEFORMED M.S. REBAR (Test Method BDS ISO 6935-2 2016)

Frog Mark/ Identification	Sample No.	Bar Designation / Nominal Diameter, mm	Actual Diameter mm	Mass per Unit Length kg/m	Average Unit Weight kg/m	Upper Yield Load kN	Upper Yield Strength, MPa	Average Upper Yield Strength MPa (psi)	Tensile Load kN	Tensile Strength, MPa	Average Tensile Strength MPa (psi)	Elongation after Fracture (J.L. 5d)		Average Elongation after Fracture, %	Elongation at Maximum Force, %	Bend Test	Rebend Test
GPH B500 CWR 12	1	12	11.87	0.869	0.870	65.49	579	580 (84000)	76.44	676	678 (98500)	1.17	22	19	10	Satisfactory	Satisfactory
	2	12	11.87	0.869		65.14	576		76.10	673		1.17	18		10	Satisfactory	Satisfactory
	3	12	11.89	0.872		66.32	586		77.53	686		1.17	17		11	Satisfactory	Satisfactory

Weight Requirements and Nominal Cross-Sectional Area for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 2)

Bar Designation Number/Nominal Bar Diameter, mm	6	8	10	12	16	20	25	28	32	40
Nominal Mass per Unit Length, kg/m	0.222	0.395	0.617	0.888	1.58	2.47	3.85	4.84	6.31	9.86
Permissible Variation of Nominal Mass per Unit Length, %	±8	±8	±6	±6	±5	±4	±4	±4	±4	±4
Nominal Cross-Sectional Area, mm ²	28.3	50.3	78.5	113	201	314	491	616	804	1257

Minimum Tensile Requirements for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 6)

Steel Grade	Upper Yield Strength		Tensile Properties	
	Minimum	Maximum	Minimum	Maximum
B400C-A / B400CWR	400	-	14	7
B500C-A / B500CWR	500	-	17	-
B420CWR	420	1.3 x R _{yk} (min.)	16	8
B500CWR	500	-	13	-

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Client's Reference: Nil; Date 05 December 2021
BRTC Reference: 1102-50196/MME/2021-22; Date 27 December 2021
Sample Condition: Not Sealed

Date: 06 January 2022
MME No: 0605(d)/2021-22



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TEST OF DEFORMED M.S. REBAR (Test Method BDS ISO 6935-2 2016)

Frog Mark/ Identification	Sample No.	Bar Description / Nominal Diameter	Actual Diameter	Mass per Unit Length	Average Unit Weight	Upper Yield Load	Upper Yield Strength, R _u	Average Upper Yield Strength	Tensile Load	Tensile Strength, R _m	Average Tensile Strength	R _m / R _u	Elongation after Fracture (ϵ_L , %)	Average Elongation after Fracture, A	Elongation at Maximum Force, A _g	Bend Test	Rebend Test
		mm	mm	kg/m	kg/m	kN	MPa	MPa (psi)	kN	MPa	MPa (psi)		%	%	%	(Separate Sample)	(Separate Sample)
GPH B500 CWR 16	1	16	16.09	1.596	1.597	113.75	566	568 (82500)	141.98	706	707 (102500)	1.25	20	23	11	Satisfactory	Satisfactory
	2	16	16.09	1.596		114.83	571		142.15	707		1.24	24		13	Satisfactory	Satisfactory
	3	16	16.10	1.598		114.19	568		142.29	708		1.25	25		14	Satisfactory	Satisfactory

Weight Requirements and Nominal Cross-Sectional Area for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 2)

Bar Designation Number/Nominal Bar	6	8	10	12	16	20	25	28	32	40
Nominal Mass per Unit Length, kg/m	0.222	0.355	0.617	0.888	1.58	2.47	3.46	4.84	6.31	9.86
Permissible Variation of Nominal Mass per Unit Length, %	±8	±8	±6	±6	±5	±5	±4	±4	±4	±4
Nominal Cross Sectional Area, mm ²	28.3	50.3	78.5	113	201	314	491	616	804	1227

Minimum Tensile Requirements for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 6)

Steel Grade	Upper Yield Strength		R _m /R _u		Ductility Properties	
	R _y MPa	Minimum	Maximum	Minimum	Maximum	A _g %
B400C-R / B500CWR	400			14		7
B500C-R / B500CWR	500			17		8
B400DWR	400			13		
B420DWR	420			13		
B500DWR	500			13		

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Client's Reference: Nil, Date 05 December 2021
BRTC Reference: 1102-50196 / MME/2021-22, Date 27 December 2021
Sample Condition: Not Sealed

Date: 06 January 2022
MME No: 0605(e)/2021-22



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TEST OF DEFORMED M.S. REBAR (Test Method BDS ISO 6935-2 2016)

Fring Mark/ Identification	No. Sample	Bar Designation / Nominal Diameter, d	Actual Diameter	Mass per Unit Length	Average Unit Weight	Upper Yield Load	Upper Yield Strength, R _{eH}	Average Upper Yield Strength	Tensile Load	Tensile Strength, R _m	Average Tensile Strength	R _m / R _{eH}	Elongation after Fracture (% L _{5d})	Average Elongation after Fracture, A	Elongation at Maximum Tensile Force, A _g	Bend Test	Rebend Test
		mm	mm	kg/m	kg/m	kN	MPa	MPa (psi)	kN	MPa	MPa (psi)		%	%	%	(Separate Sample)	(Separate Sample)
GPH1 B500 CWR 20	1	20	19.90	2.441		174.39	555		207.58	661		1.19	23		12	Satisfactory	Satisfactory
	2	20	19.89	2.438	2.441	173.77	553	555 (80500)	207.20	660	661 (96000)	1.19	19	22	11	Satisfactory	Satisfactory
	3	20	19.90	2.442		174.61	556		207.77	661		1.19	24		13	Satisfactory	Satisfactory

Weight Requirements and Nominal Cross-Sectional Area for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 2)

Bar Designation	Nominal Diameter, mm	Nominal Cross-Sectional Area, mm ²
6	6	28.3
8	8	50.3
10	10	78.5
12	12	113
16	16	201
20	20	314
25	25	491
28	28	616
32	32	804
40	40	1257

Minimum Tensile Requirements for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 6)

Bar Designation	Nominal Diameter, mm	Minimum Yield Strength, MPa	Minimum Tensile Strength, MPa	Minimum Elongation in 8 in. (200 mm) Gauge Length, per cent
6	6	280	420	11
8	8	320	480	12
10	10	360	520	12
12	12	400	560	12
16	16	480	640	12
20	20	560	720	12
25	25	640	800	12
28	28	720	880	12
32	32	800	960	12
40	40	960	1120	12

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Client's Reference: Nil; Date 05 December 2021
BRTC Reference: 1102-50196/MME/2021-22; Date 27 December 2021
Sample Condition: Not Scaled
Date: 06 January 2022
MME No: 0605(G)/2021-22



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TEST OF DEFORMED M.S. REBAR (Test Method BDS ISO 6935-2 2016)

Erog Mark/ Identification	Sample No.	Bar Investigation / Nominal Diameter, d	Actual Diameter	Mass per Unit Length	Average Unit Weight	Upper Yield Load	Upper Yield Strength, R _{yk}	Average Upper Yield Strength	Tensile Load	Tensile Strength, R _m	Average Tensile Strength	R _m / R _{yk}	Elongation after fracture (G.L. 5d)	Average Elongation after Fracture, A	Elongation at Maximum Force, A _g	Hard Test	Rehard Test
		mm	mm	kg/m	kg/m	kN	MPa	MPa (psi)	kN	MPa	MPa (psi)		%	%	%	(Separate Sample)	(Separate Sample)
GPH1 B500 CWR 25	1	25	24.99	3.850		271.94	554		336.24	685		1.24	22		12	Satisfactory	Satisfactory
	2	25	24.94	3.834	3.841	268.94	548	549 (79500)	336.06	685	684 (99000)	1.25	17	20	12	Satisfactory	Satisfactory
	3	25	24.95	3.839		268.00	546		334.77	682		1.25	20		13	Satisfactory	Satisfactory

Weight Requirements and Nominal/Cross-Sectional Area for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 2)

Bar Designation Number/Nominal Bar	6	8	10	12	16	20	25	28	32	40
Diameter, mm	6	8	10	12	16	20	25	28	32	40
Nominal Mass per Unit Length, kg/m	0.222	0.395	0.617	0.888	1.58	2.47	3.85	4.94	6.31	9.86
Permissible Variation of Nominal Mass per Unit Length, %	±8	±8	±6	±6	±5	±5	±4	±4	±4	±4
Nominal Cross-Sectional Area, mm ²	28.3	50.3	78.5	113	201	314	491	616	804	1257

Minimum Tensile Requirements for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 6)

Steel Grade	Upper Yield Strength		R _{yk} /R _m		Elongation Properties	
	Minimum	Maximum	Minimum	Maximum	A	A _g
B500C-R / B500C-WR	400		1.15		14	7
B500C-R / B500C-WR	500				17	
B500C-WR	500				16	
B500C-WR	500				13	

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Client's Reference: Nil, Date 05 December 2021
BRTC Reference: 1102-50196/MME/2021-22; Date 27 December 2021
Sample Condition: Not Sealed
MME No: 0605(i)/2021-22
Date: 06 January 2022



TEST OF DEFORMED M.S. REBAR (Test Method BDS ISO 6935-2 2016)

Prog. Mark/ Identification	No. of samples	Bar Designation / Nominal Diameter, d	Actual Diameter	Mass per Unit Length	Average Unit Weight	Upper Yield Load	Upper Yield Strength, ReH	Average Upper Yield Strength	Tensile Load	Tensile Strength, Rm	Average Tensile Strength	Rm/ ReH	Elongation after Fracture (G.L. 5d)	Average Elongation after Fracture, A	Elongation at Maximum Force, Ag	Bend Test	Rebend Test
		mm	mm	kg/m	kg/m	kN	MPa	MPa (ksi)	kN	MPa	MPa (psi)		%	%	%	(Separate Sample)	(Separate Sample)
GPH B500 CWR 32	1	32	31.85	6.255		475.57	591		561.04	698		1.18	14		12	Satisfactory	Satisfactory
	2	32	31.87	6.263	6.257	474.37	590	589 (85500)	559.78	696	696 (101000)	1.18	18	17	13	Satisfactory	Satisfactory
	3	32	31.84	6.252		472.08	587		559.00	695		1.18	19		13	Satisfactory	Satisfactory

Weight Requirements and Nominal Cross-Sectional Area for Steel Rebar [As Per BDS ISO 6935-2 2016 Table 2]

Bar Designation Number/Nominal Bar Diameter, mm	6	8	10	12	16	20	25	28	32	40
Nominal Mass per Unit Length, kg/m	0.222	0.395	0.617	0.888	1.56	2.47	3.85	4.84	6.31	9.86
Permissible variation of Nominal Mass per Unit Length, %	±8	±8	±6	±5	±5	±5	±4	±4	±4	±4
Nominal Cross-Sectional Area, mm²	28.3	50.3	78.5	113	201	314	491	616	804	1057

Minimum Tensile Requirements for Steel Rebar [As Per BDS ISO 6935-2 2016 Table 6]

Steel Grade	Upper Yield Strength		Ductility Properties	
	Rm, MPa	kgf/cm²	A, %	Ag, %
B40C-R / B40CWR	Minimum	Maximum	Minimum	Minimum
	400		14	7
B50C-R / B50CWR	Minimum	Maximum	Minimum	Minimum
	500		14	7
B40DWR	Minimum	Maximum	Minimum	Minimum
	400		14	7
B42CWR	Minimum	Maximum	Minimum	Minimum
	420		14	7
B50DWR	Minimum	Maximum	Minimum	Minimum
	500		14	7

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Client's Reference: Nil, Date 05 December 2021
BRTC Reference: 1102-50196/MME/2021-22; Date 27 December 2021
Sample Condition: Not Sealed
MME No: 0605(j)/2021-22
Date: 06 January 2022



TEST OF DEFORMED M.S. REBAR (Test Method BDS ISO 6935-2 2016)

Trog Mark/ Identification	Sample No.	Bar Designation / Nominal Diameter,	Actual Diameter	Mass per Unit Length	Average Unit Weight	Upper Yield Load	Upper Yield Strength, R _{el}	Average Upper Yield Strength	Tensile Load	Tensile Strength, R _m	Average Tensile Strength	R _{el} / R _m	Elongation after Fracture (G.L. 5d)	Average Elongation after Fracture, A	Elongation at Maximum Force, A _g	Hard Test	Rehard Test
		mm	mm	kg/m	kg/m	kN	MPa	MPa (psi)	kN	MPa	MPa (psi)		%	%	%	(Separate Sample)	(Separate Sample)
GPH B500 CWR 40	1	40	39.71	9.723		737.20	587	583	890.60	709	705	1.21	19		14	Satisfactory	Satisfactory
	2	40	39.75	9.741	9.728	727.30	579	583 (84500)	882.12	702	705 (102500)	1.21	19		14	Satisfactory	Satisfactory
	3	40	39.70	9.719		733.00	583		883.18	703		1.21	18	19	15	Satisfactory	Satisfactory

Weight Requirements and Nominal Cross-Sectional Area for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 2)

Bar Designation Number/Nominal Bar Diameter, mm	6	8	10	12	16	20	25	28	32	40
Nominal Mass per Unit Length, kg/m	0.722	0.885	0.617	0.888	1.58	2.47	3.85	4.84	6.31	9.86
Permissible Variation of Nominal Mass per Unit Length, %	±8	±8	±6	±6	±5	±5	±4	±4	±4	±4
Nominal Cross-Sectional Area, mm ²	28.3	50.3	78.5	113	201	314	491	616	804	1257

Minimum Tensile Requirements for Steel Rebar (As Per BDS ISO 6935-2 2016 Table 6)

Steel Grade	Upper Yield Strength ^a		R _m /R _{el}		Ductility Properties	
	Minimum	Maximum	Minimum	Maximum	A	A _g
B500C-R / B500CVR	400	-	1.15	14		7
B500C-R / B500CVR	500	-				
B500CVR	400	-		17		
B420CVR	420	1.3 x R _{el} (min.)	1.25	16		8
B500CVR	500			13		

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6.1.22
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